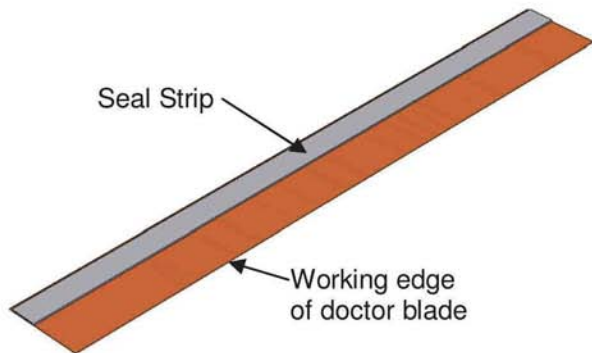


SEAL STRIP INSTALLATION GUIDE

MATERIAL CODE: SAPE

- 1) Remove the doctor blade from its package and lay it on a clean, flat surface.
- 2) The seal strip is applied near the back edge of the blade so that the seal strip is completely covered by the blade clamping area of the holder. The seal strip is applied on the "wet" side of the blade when it is installed in the holder.
- 3) To ensure good adhesion, clean the area of the doctor blade where the seal strip is to be applied with cleaning solvent.
- 4) Remove the seal strip backing paper and apply the seal strip to the doctor blade.
- 5) Avoid wrinkles when installing the seal strip.
- 6) Before installing the doctor blade, remove any dried ink, etc. from the surface on which the doctor blade and clamp bar rests.



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BE SURE TO FOLLOW ALL APPLICABLE PLANT SAFETY RULES WHEN HANDLING DOCTOR BLADES